

June 7, 1948

Department #54

*[Faint, illegible text]*

List of Parts Complete

-200-

Machine No. 116-2

List of Parts Complete  
for  
Machine No. 116-2

| No.     | Name  |
|---------|---|
| *125001 | Arm   |
| *125002 | " 125001 with 435AL, 448AL, 15404, 15496, 15498 and two 15405     |
| 2002    | Arm Dowel Pin   |
| 138 E   | " Screw   |
| 125003  | " Shaft   |
| 125004  | " " 125003 with 15433, 15496 and 125022                           |
| 15498   | " " Bushing   |
| 435 AL  | " " " Set Screw   |
| 144 D   | " " Screw   |
| 15196   | " Side Cover  |
| 51224 W | " " " Thumb Screw   |
| 52239   | " Spool Pin and Thread Eyelet                                     |
| 8879    | " " " Washer (cloth)  |
| 2138    | Balance Wheel (power) light rim, 2 3/4 in. pulley, with two 448AL |
| 448 AL  | Balance Wheel Set Screw   |
| *63501  | Bed   |
| 63502   | Clamp Arm   |
| 63503   | " " Bracket   |
| 63560   | " " Hinge Block with 735AL  |
| 63505   | " " " " Pin   |
| 735 AL  | " " " " " Set Screw   |
| 219 D   | " " " " Screw   |
| 203 J   | " " Screw   |
| 63561   | " Carrier with 51815  |
| 63507   | " " Cap   |
| 219 D   | " " " Screw   |
| 63562   | " " Lever   |
| 63563   | " " " Connecting Link   |

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| 66 C    | Clamp Carrier Lever Connecting Link Hinge Screw   |
| 660 D   | " " " Hinge Screw   |
| 63564   | " " Regulator with 1977   |
| 52877 F | " " " Hinge Stud  |
| 448 AL  | " " " " " Set Screw   |
| 63565   | " " " Plate   |
| 63566   | " " " " Indicator   |
| 665 D   | " " " " Screw   |
| 1877    | " " " Roller and Screw Stud   |
| 1236 C  | " " " Screw Stud  |
| 7070    | " " " " " Sleeve  |
| 1658 J  | " " " " " Thumb Nut   |
| 51815   | " " Roller and Screw Stud   |
| 63567   | " Check   |
| 50335 C | " " Hinge Screw   |
| 63512   | " Pressure Arm  |
| 203 J   | " " " Screw   |
| 51816   | " " Roller and Stud   |
| 63513   | " " " Bracket with 453AL and 51816  |
| 453 AL  | " " " " Set Screw   |
| 63514   | " Spring  |
| 2811    | Crank Connecting Rod with two 158E  |
| 158 E   | " " " Cap Screw   |
| 375 C   | " " " Hinge Screw   |
| 1518 E  | " " " " " Nut   |
| 2866    | Face Plate  |
| 63515   | Face Plate complete, Nos. 448AL, 460AL, 600C, 1560C, 2103, 2105, 2107, 2111, 2127, 2269, 2866, 2870, 55645 and two each 233D and 2102 |
| 2107    | Face Plate Thread Guard   |
| 233 D   | " " " " Screw   |
| 190 D   | " " Screw   |
| 125032  | Feed Cam  |

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| 2039    |   | Feed Connecting Link                           |
| 378 C   | " | " " " Hinge Screw                              |
| 1520 E  | " | " " " " " Nut                                  |
| 17042   | " | Eccentric with 448AL                           |
| 448 AL  | " | " " Set Screw                                  |
| 63516   | " | Forked Connection                              |
| 378 C   | " | " " " Hinge Screw                              |
| 1520 E  | " | " " " " " Nut                                  |
| 63517   | " | Regulator                                      |
| 50353 E | " | " " Hinge Screw                                |
| 8217    | " | " " " " Friction Washer                        |
| 747 D   | " | " " " Thumb Screw                              |
| 63518   | " | Rock Shaft                                     |
| 63519   |   | Feed Rock Shaft complete, Nos. 63518 and 63520 |
| 63520   | " | " " " Crank with 157E                          |
| 157 E   | " | " " " " Clamping Screw                         |
| 307 C   | " | " " " Screw Center                             |
| 1513 J  | " | " " " " " Nut                                  |
| 63521   | " | Wheel  |
| 63522   | " | " " Driving Lever                              |
| 63523   | " | " " " " Block                                  |
| 63524   | " | " " " " " Cap                                  |
| 257 D   | " | " " " " " " Screw                              |
| 63525   | " | " " " " " Spring                               |
| 234 D   | " | " " " " " " Screw                              |
| 63526   | " | " " " " Link                                   |
| 870 F   | " | " " " " " Hinge Screw for 63522                |
| 50336 F | " | " " " " " " " " 63518                          |
| 1521 E  | " | " " " " " " " Nut for 50336                    |
| 50337 C | " | " " Hinge Screw                                |
| 1518 E  | " | " " " " Nut                                    |
| 2718    | " | " " " " " Washer                               |

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| 63527   |             | Feed Wheel Retaining Clutch  |
| 63528   | " " " "     | Bracket  |
| 180 D   | " " " "     | " " Screw  |
| 63529   | " " " "     | Cap  |
| 211 D   | " " " "     | " " Screw  |
| 63530   | " " " "     | Spring   |
| 229 D   | " " " "     | " " Screw  |
| 63568   |             | Guide  |
| 1209 C  | "           | Screw  |
| 23390   | " " "       | Washer   |
| 2050    |             | Needle Bar   |
| *15248  | " " "       | Connecting Link with 51002E  |
| 51002 E | " " " "     | Adjusting Screw  |
| 570 C   | " " " "     | Hinge Screw  |
| 1520 E  | " " " " "   | " " Nut  |
| 2052    | " " " "     | Stud with 1550   |
| 155 C   | " " " "     | Set Screw  |
| 290 E   | " " "       | Screw Bushing  |
| 15068   | " " "       | Thread Guard   |
| 251 F   | " " " "     | Screw  |
| 15069   | "           | Clamp with 246F  |
| 246 F   | " " "       | Screw  |
| *63532  |             | Oscillating Rock Shaft with 4784                                       |
| 3042    | " " " "     | Hinge Pin  |
| 1513 J  | " " " " "   | " " Nut  |
| 635 C   | " " " " "   | " " Screw Bearing  |
| 1513 J  | " " " " " " | " " " " Nut  |
| 4784    | " " " "     | Oil Pad (felt)   |
| 63533   | "           | Shaft  |
| 15163   | " " "       | Crank for 15164  |
| 15428   | " " " "     | " " 15165  |
| *15164  |             | Oscillating Shaft Crank complete, Nos. 4820, 1516E, 1516S<br>and 15171 |

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| 15165  | Oscillating Shaft Crank complete, Nos. 1519E, 15171, 15426<br>and two 462AL                |
| 2049   | Oscillating Shaft Crank Pin  |
| 462 AL | " " " Set Screw  |
| 15170  | " " " Slide Block  |
| 226 J  | " " " " " Cap Screw  |
| 12424  | " " " " " " Washer   |
| 1035 C | " " " " " Screw Stud   |
| 1519 E | " " " " " " Nut  |
| 15171  | Oscillating Shaft Crank Slide Block complete, Nos. 226J,<br>1035C, 12424 and 15170         |
| 63534  | Presser Bar  |
| 2062   | " " Lifter   |
| 15486  | " " " Hinge Stud   |
| 448 AL | " " " " " Set Screw  |
| 2952   | " " Lifting Bracket with 453AL   |
| 453 AL | " " " " " Set Screw  |
| 290 E  | " " Screw Bushing  |
| 2308   | " " Spring   |
| 2070   | " " " Washer   |
| 263 J  | Pressure Regulating Thumb Screw  |
| 2996   | Shuttle Bobbin   |
| 33941  | " " Case   |
| 15140  | " " " Latch  |
| 2973   | " " " " Lever  |
| 2974   | " " " " " Fulcrum Pin  |
| 2975   | " " " " Spring   |
| 592 E  | " " " " Stop Screw   |
| 15141  | Shuttle Bobbin Case Hinge, Nos. 2973, 2974 and 15140                                       |
| 7553   | " " " Position Finger  |
| 2523   | " " " " " Rivet  |
| 33942  | Shuttle Bobbin Case complete, Nos. 591F, 592E, 2523, 2973,<br>7553, 15141, 15278 and 33941 |

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| 2515   | Shuttle Body   |
| 591 F  | " Tension Regulating Screw   |
| 15278  | " " Spring   |
| 63535  | " 1 11/16 in. diam., Nos. 2515, 2996 and 33942   |
| *2542  | " Driver   |
| 2441   | " " 2542 with two 462AL  |
| 2049   | " " Pin  |
| 462 AL | " " Set Screw  |
| 63536  | " Race Back  |
| 2532   | " " " Position Pin   |
| 2533   | " " " Spring   |
| 648 J  | " " " " Screw  |
| 63537  | " " Body with 11193  |
| 63538  | " " Cap  |
| 335 D  | " " " Screw  |
| 63539  | " " Cover  |
| 63540  | " " " 63539 with 63541 and two 26092   |
| 63541  | " " " Bracket  |
| 21516  | " " " " Hinge Pin  |
| 26092  | " " " " Rivet  |
| 63542  | " " " Spring   |
| 330 D  | " " " " Screw  |
| 11193  | " " Latch Pin Steady Pin   |
| 145 D  | " " Screw  |
| 63543  | Shuttle Race complete, Nos. 330D, 648J, 2533, 21516,<br>63538 to 63538, 63540, 63542 and two each 335D<br>and 2532 |
| 2102   | Tension Disc   |
| 1560 C | " Regulating Thumb Nut   |
| 2370   | " Releaser   |
| 2269   | " " Hinge Pin  |
| 600 C  | " Screw Stud   |
| 448 AL | " " " Set Screw  |

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| 2103    |   | Tension Spring   |
| 2105    | " | Thread Guard   |
| 2112    |   | Thread Retaining Disc with 2113                          |
| 2113    | " | " " " Steady Pin   |
| 2114    | " | " " Spring   |
| 2115    | " | " " Stud   |
| 460 AL  | " | " " " Set Screw  |
| 2111    |   | Thread Retainer Guide complete, Nos. 2112, 2114 and 2115 |
| 15275   | " | Take-up Cam with 1293AL                                  |
| *15433  | " | " " " 15275 with 570C and 1520E                          |
| 1293 AL | " | " " " Position Screw                                     |
| *15491  | " | " " Lever with 1822                                      |
| 50527 C | " | " " " Hinge Screw  |
| 1822    | " | " " " Roller and Stud                                    |
| 55645   | " | " " Spring   |
| 2127    | " | " " " Regulator Plate                                    |
| 233 D   | " | " " " " " Adjusting Screw                                |
| *15404  |   | Trade Mark   |
| 15405   | " | " " Rivet  |